

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1. (Currently Amended) Document of value, ~~such as for example bank note, which has a security paper, which has at least one tangible marking in the form of a relief structure, which is produced by means of a laser.~~
2. (Original) Document of value according to claim 1, characterized in that the document of value in the area of the tangible marking has a visually noticeable colour alteration.
3. (Currently amended) Document of value according to claim 1 or 2, characterized in that the security paper in the area of the tangible marking is blackened.
4. (Currently amended) Document of value according to ~~at least one of claims 1 to 3~~ claim 1, characterized in that the colour alteration is produced with the laser.
5. (Currently amended) Document of value according to ~~at least one of claims 1 to 4~~ claim 1, characterized in that the tangible marking has a relief height of 30  $\mu\text{m}$  to 100  $\mu\text{m}$ , ~~preferably between 30  $\mu\text{m}$  to 80  $\mu\text{m}$~~ .
6. (Currently amended) Document of value according to ~~at least one of claims 1 to 5~~ claim 1, characterized in that the security paper contains additives at least in certain areas, which intensify at least one of the colour alteration ~~and~~/or relief formation.
7. (Currently amended) Document of value according to ~~at least one of claims 1 to 6~~ claim 1, characterized in that the security paper contains at least proportions

of fibers of annual plants, ~~such as cotton, linter, flax.~~

8. (Currently amended) Document of value according to ~~at least one of claims 1 to 7~~claim 1, characterized in that the security paper includes a mixture of cotton fibers and plastic fibers.
9. (Currently amended) Document of value according to ~~at least one of claims 1 to 8~~claim 1, characterized in that the relief structure of the marking has at least one of different relief heights and/or degrees of blackening.
10. (Currently amended) Document of value according to ~~at least one of claims 1 to 9~~claim 1, characterized in that the tangible marking is present in the form of alphanumeric characters, bar codes, patterns or microwriting.
11. (Currently amended) Document of value according to ~~at least one of claims 1 to 10~~claim 1, characterized in that several tangible markings are present on the document of value.
12. (Currently amended) Document of value according to ~~at least one of claims 1 to 11~~claim 1, characterized in that several tangible markings are present on the document of value that are connected to each other with regard to content.
13. (Currently amended) Document of value according to ~~at least one of claims 1 to 12~~claim 1, characterized in that the tangible marking is connected to a different information on the document of value with regard to content.
14. (Original) Security paper for documents of value, ~~such as bank notes, ID cards,~~ which has at least one tangible marking in the form of a relief structure, which is produced by means of a laser.
15. (Currently amended) Document of value or security paper according to ~~at least one of claims 1 to 14~~claim 1, characterized in that the document of value or

security paper has a coating and that the tangible marking is at least partially disposed in the area of this coating.

16. (Currently amended) Document of value or security paper according to ~~at least one of claims 1 to 15~~claim 1, characterized in that the coating is a multilayer security element.
17. (Original) Document of value or security paper according to claim 16, characterized in that the security element has at least one plastic layer and one metal layer, at least the metal layer at least in the area of the tangible marking being removed by the action of the laser.
18. (Original) Document of value or security paper according to claim 17, characterized in that the plastic layer has a diffraction structure.
19. (Currently amended) Document of value or security paper according to claim 17 ~~or 18~~, characterized in that the area, in which the metal layer is removed, is larger than the area provided with a tangible marking.
20. (Currently amended) Document of value or security paper according to ~~at least one of claims 1 to 19~~claim 1, characterized in that the document of value or security paper has a junction between paper and foil and that the tangible marking extends beyond the paper/foil borderline area.
21. (Currently amended) Document of value or security paper according to ~~at least one of claims 1 to 20~~claim 1, characterized in that the coating is a print.
22. (Original) Document of value or security paper according to claim 21, characterized in that the print and the tangible marking are disposed to each other in such a way, that an optically variable element is the result.
23. (Currently amended) Document of value or security paper according to ~~at least~~

~~one of claims 1 to 21~~ claim 1, characterized in that the document of value or security paper has a multilayer form.

24. (Currently Amended) Method for producing a tangible marking in a document of value, ~~such as for example a bank note~~, which includes a security paper characterized in that the security paper is exposed to the radiation of a laser, and that the inscription parameters of the laser and the composition of the security paper are adjusted to each other in such a way, that the result is the tangible marking in the form of a relief structure.
25. (Original) Method according to claim 24, characterized in that the inscription parameters are selected in such a way, that in addition to the tangible marking a visually noticeable colour alteration of the security paper is the result.
26. (Currently amended) Method according to claim 24 ~~or 25~~, characterized in that the security paper is blackened by the laser radiation in the area of the tangible marking.
27. (Currently amended) Method according to ~~at least one of claims 24 to 26~~ claim 24, characterized in that the inscription parameters of the laser are adjusted in such a way, that at least one of different relief heights ~~and/or~~ degrees of blackening in the security paper are the result.
28. (Currently amended) Method according to ~~at least one of claims 24 to 27~~ claim 24, characterized in that a coating is applied to the document of value or security paper before the inscription with the laser, and the tangible marking is at least partially produced in the area of this coating.
29. (Currently amended) Method according to ~~at least one of claims 24 to 28~~ claim 24, characterized in that as a coating a multilayer security element is applied with the help of the transfer method.

30. (Currently amended) Method according to ~~at least one of claims 24 to 29~~ claim 24, characterized in that a Nd:YAG laser is used.
31. (Currently amended) Method according to ~~at least one of claims 24 to 30~~ claim 24, characterized in that the inscription with the laser is effected in a high-speed fashion as usual for security printing works.
32. (New) The document of value of claim 1, comprising a bank note.
33. (New) The document of value of claim 5, wherein said tangible marking has a relief height of between 30 $\mu$ m to 80  $\mu$ m.
34. (New) The document of value of claim 7, wherein said fibers of annual plants comprise at least one of cotton, linter, or flax.
35. (New) The security paper of claim 14, wherein said documents of value are bank notes or ID cards.
36. (New) The method of claim 24, wherein said document of value comprises a bank note.